



EMBRANE GENERATORS HIGH PURITY NITROGEN PSA GENERATORS MEMBRANE DRYERS AND DEHYDRATION SYSTEMS PROCED AND HELIUM GAS PROCESSING SEPARATION SYSTEMS OF PROCESSING SEPARATION SYSTEMS OF PROCESSING SEPARATION SYSTEMS OF PROCESS EQUIPMENT CUSTOMER ENGINEERED SOLUTIONS INSTRUMENT AND UTILITY AIR PACKAGES AIR, NITROUTED PROCESSION SYSTEMS GAS COMPRESSION PACKAGING TO INCLUDE PRIMARY AND POST COMPRESSION FULL SERVICE RENTAL NITROGEN, PRIMARY COMPRESSION AND BOOSTER COMPRESSION ASME PRESSURE VESSEL MANUFACTURING ELECTRICAL ESS AND CARBON STEEL MANUFACTURING PIPING AND INSTRUMENTATION NITROGEN MEMBRANE GENERATORS HIGH PUT ENERATORS MEMBRANE DRYERS AND DEHYDRATION SYSTEMS PROCESS GAS SYSTEMS CO2 & H2S/CH4 HYDROGEN PURIFIED NITROGEN HELIUM GAS PROCESSING SEPARATION SYSTEMS CUSTOM FABRICATION OF PROCESS EQUIPMENT CUST SOLUTIONS INSTRUMENT AND UTILITY AIR PACKAGES AIR, NITROGEN AND GAS COMPRESSION SYSTEMS GAS COMPRESSION INCLUDE PRIMARY AND POST COMPRESSION FULL SERVICE RENTAL FLEET IS AVAILABLE FOR NITROGEN, PRIMARY COMPRESSION INCLUDE PRIMARY AND POST COMPRESSION FULL SERVICE RENTAL FLEET IS AVAILABLE FOR NITROGEN, PRIMARY COMPRESSION

COMPRESSION NG ELECTRICAL CARBON STEEL

## NITROGEN MARINE SYSTEMS

ASME PRESSURE VES PANEL SHOP STAIN MANUFACTURING

ITATION NITROGEN MEMBRANE GENERATORS HIGH PURITY NITROGEN PSA GENERATORS. MEMBRANE DRYERS AND DEHYDI DCESS GAS SYSTEMS  $CO_2$  &  $H_2$ S/CH $_4$  HYDROGEN PURIFICATION NG DEHYDRATION NGL/LPG AND HELIUM GAS PROCESS systems—custom fabrication of process equipment—customer engineered solutions—instrument and utility ITROGEN AND GAS COMPRESSION SYSTEMS GAS COMPRESSION PACKAGING TO INCLUDE PRIMARY AND POST COMPRESSION leet is available for nitrogen, primary compression and booster compression - asme pressure vessel manufac EL SHOP STAINLESS AND CARBON STEEL MANUFACTURING PIPING AND INSTRUMENTATION NITROGEN MEMBRANE GENER. OGEN PSA GENERATORS. MEMBRANE DRYERS AND DEHYDRATION SYSTEMS. PROCESS GAS SYSTEMS. CO, & H,S/CH, HYD IN NG DEHYDRATION NGL/LPG AND HELIUM GAS PROCESSING SEPARATION SYSTEMS. CUSTOM FABRICATION OF PROCES USTOMER ENGINEERED SOLUTIONS INSTRUMENT AND UTILITY AIR PACKAGES AIR, NITROGEN AND GAS COMPRESSION SYS Y AND POST COMPRESSION ON PACKAGING TO INCLUDE PRIMARY ULL SERVICE RENTAL FLEET IS AVAILABLE FOR NITROGEN, PR AND BOOSTER COMPRESSION URING ELECTRICAL PANEL SHOP STAINLESS AND CARBON G PIPING AND INSTRUMENTATION NITROGEN ME H PURITY NITROGEN PSA GENERATORS MEM EHYDRATION SYSTEMS PROCESS GAS SYSTE/ PURIFICATION NG DEHYDRATION NGL/LPG cessing separation systems custom fabrication of process equipment. Customer engineered solutions. Ins





GENERON® specializes in designing, manufacturing, and servicing PSA and membrane systems for the marine, oil and gas, and industrial markets.

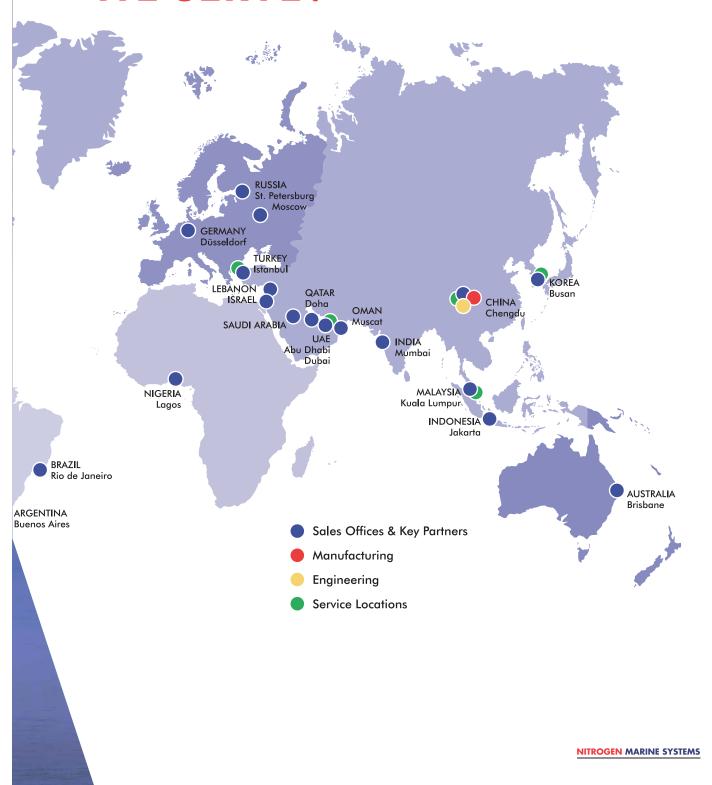
Our systems are designed to meet any thirdparty registration, with proven field reliability, covering a range of flow capacities, nitrogen purities, and footprint variances.

- System Capacity: 10 6,000 Nm<sup>3</sup>/hr
- System Purity: min 95% Inert Gas, max 99.9%
- Nitrogen Dew Point: -65°C up to -85°C
- Certification: All class societies
- Compression: First class marine approved screw compressors from 8 – 450 kW





# WHERE DO WE SERVE?



# WHY CHOOSE GENERON®?

## THE CHALLENGE

The membrane module contains millions of fibers.

Compressed feed air is passed down the bores of the fibers at one end of the module with enriched nitrogen product gas exiting from the opposing end. Oxygen and water vapor are selectively removed and vented from the feed air as it flows to the other end of the module.

## THE GENERON® SOLUTION

By combining the best available membrane materials with state-of-the-art fiber bundling and the optimum module fabrication methods, GENERON® provides the most cost-effective solution for onsite nitrogen production.

GENERON® system benefits include:

- All systems manufactured and tested at the Generon<sup>®</sup> facility in Houston, TX
  - Systems designed to supply higher flows in a reduced footprint design
    - Low operating pressures
    - No hazardous storage
    - Minimal installation
    - Low operating costs
    - Easy to maintain and operate
    - Systems built to last with extended warranty options
      - Systems fully tested and certified to all marine standards

Marine products
built to IMO
regulations and
certified by
nominated
Class society

- ABS
- DNV-GL
  - BV
  - LR
  - GOST
    - RINA
    - ATEX
    - CE-PED

# GENERON PRODUCT UPDATES



GENERON® is committed to constantly evaluating our product offerings to ensure the best in class technology and design is available to our clients.

Based on feedback from major ship owners and the 2015 IMO regulations now in place, the GENERON® research and engineering group has implemented the following improvements to our nitrogen applications:

- Filtration line changed over to a 3-stage cartridge type design which reduces the service and system down time dramatically.
- New membrane case design allows the modules to be replaced on board without returning cases.
- Higher operating temperature allowance (70°C) for GENERON® modules as a result of steady increase of sea and fresh water cooling temperatures.
- 23% lower power consumption due to lower operating pressure and refined electrical heaters.
- GENERON® module performance evaluation and repair program.

## **CERTIFICATIONS:**











GENERON® has been a world leader in the design and fabrication of nitrogen generator systems for over 30 years. Our marine systems are designed with low operating pressures and low operating costs making them easy to maintain, easy to operate, and built to last.



All GENERON® marine systems are supplied as standard packages or individually designed to meet our client's requirements. Standard systems are designed for non-hazardous applications and for normal operating conditions. Products are built and tested to latest IMO regulations and certified by nominated Marine Class society.

## **GENERON**

## NITROGEN MEMBRANE SYSTEMS

### MARINE NITROGEN CABINETS

Our Marine Cabinet Series is designed and fabricated using the patented GENERON® Hollow Fiber Membranes. These highly engineered systems enable high flow rates in a small cabinet design.

## **Small Capacity Cabinets**



- Capacity between
   10 250 Nm3/hr
- Used on board small chemical tankers, methanol carriers, and offshore supply ships
- Capable of general interting using pressurized nitrogen cylinder racks
- Fully enclosed IP 54 cabinet
- Certified dew point of -70°C available for LNG applications

## **Large Capacity Cabinets**



- Capacity up to 500 Nm3/hr
- Used on medium sized chemical tankers for direct cargo interting
- Fully enclosed IP 54 cabinet
- Certified dew point of -70°C available for LNG applications
- All cabinets are DNV type approved

## Open Frame Skids



- Capacity between
  500 6000 m3/h
- Low purities from 95% to 99.5%
- Integrated designs for minimal footprint
- Modular designs to optimize footprint and minimize maintenance

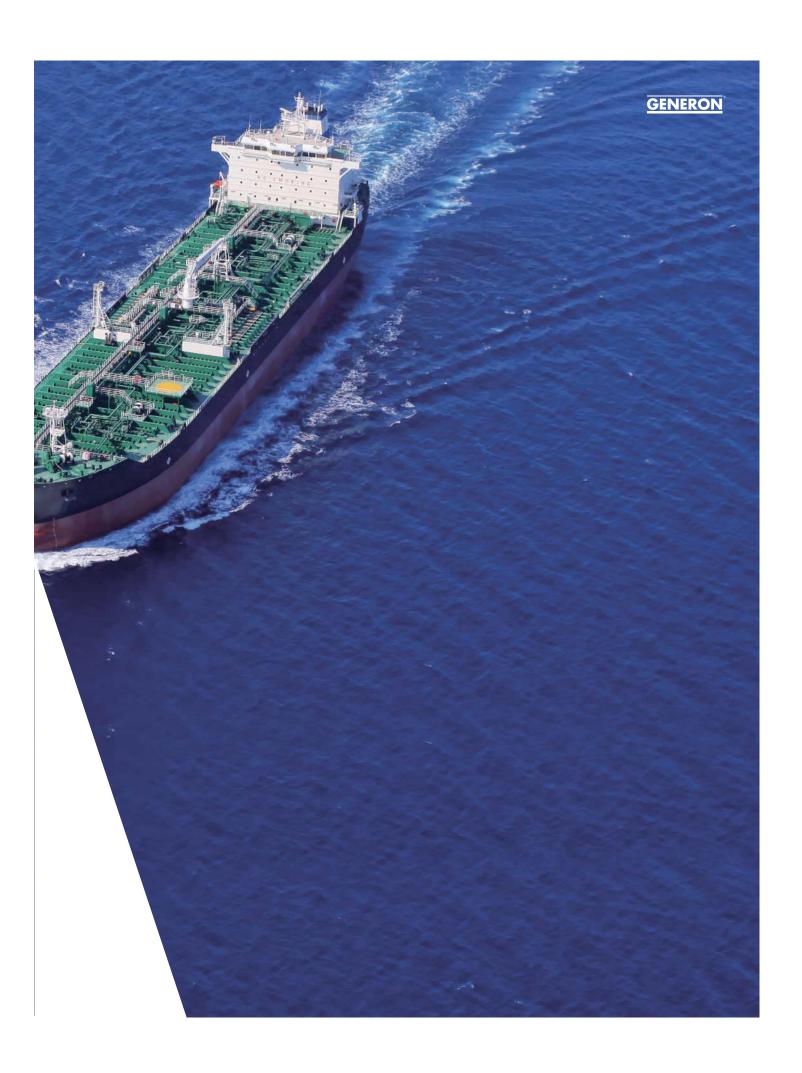
## CONTAINERIZED PACKAGES FOR RETROFIT

In order to meet the new requirement set forth by the IMO, which mandates that nitrogen generators must be installed on all marine vessels carrying hazardous chemicals, GENERON® has developed the integrated marine retrofit system, a containerized system designed to be installed on the deck of a vessel with minimal retrofit to the vessel. The system is designed for use in hazardous area with the main power panel installed in a safe area of the vessel. Fully certified to third party inspection agencies and weatherproof for use on vessel deck.

- Retro-fit designs for existing ships
- Nitrogen purities up to 99.5%
- Certified dew point of -70°C available
- Space savings of over 55%
- Installation on deck in electrical classified areas
- Installation on lower decks in new-builds







## **GENERON**<sup>®</sup>

Contact GENERON® today for more details about Turnkey Systems and Custom-Engineered Solutions.

## MANUFACTURING AND SALES

GENERON® manufacturing facilities are ISO 9001 certified. We manufacture to the following codes and standards:

ASME • PED • Baseefa • API • IEC •

NEC • NFPA • RINA • ATEX • CENELEC
• Class I Div II • Class I Div I • Zone
2 • DNV-GL • Lloyds Register • GOST
• CSA • NK • Bureau Veritas • ABS •

NEMA • IP

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